### **Division 3. Air Resources Board**

## Chapter 9. Off-Road Vehicles and Engines Pollution Control Devices

### Article 4.5. Off-Road Large Spark-Ignition Engines

# § 2433. Exhaust Emission Standards and Test Procedures -- Off-Road Large Spark-Ignition Engines.

- (a) This section applies to new off-road large spark-ignition engines produced on or after January 1, 2001. For the purpose of this section, these engines are also referred to as "new off-road LSI engines".
- (b)(1) Exhaust emissions from off-road large spark-ignition engines manufactured for sale, sold, or offered for sale in California, or that are introduced, delivered or imported into California for introduction into commerce, must not exceed:

# Exhaust Emission Standards (grams per brake horsepower-hour) [grams per kilowatt-hour]<sup>(1)</sup>

Model Year	Engine Displacement	Durability Period	Hydrocarbon plus Oxides of Nitrogen	Carbon Monoxide
2002 and subsequent	≤ 1.0 liter	1,000 hours or 2 years	9.0 [12.0]	410 [549]
2001- 2003 <sup>(2),(3)</sup>	> 1.0 liter	N/A	3.0 [4.0]	37.0 [49.6]
2004-2006 <sup>(4)</sup>	> 1.0 liter	3500 hours or 5 years	3.0 [4.0]	37.0 [49.6]
2007 and subsequent	> 1.0 liter or 7 years	5000 hours [4.0]	3.0 [49.6]	37.0

Note: (1) Standards in grams per kilowatt-hour are given only as a reference. Pollutant emissions reported to ARB by manufacturers must be in grams per brake horsepower-hour.

- (2) No crankcase emissions shall be discharged into the ambient atmosphere from any new 2001 or later model year off-road LSI engines.
- (c) The test procedures for determining certification and compliance with the standards for exhaust emissions from new off-road LSI engines with engine displacement greater than 1.0 liter sold in the state are set forth in "California Exhaust Emission Standards and Test Procedures for New 2001 and Later Off-Road Large Sparkignition Engines," adopted September 1, 1999.
- (d) The test procedures for determining certification and compliance with the standards for exhaust emissions from new off-road LSI engines with engine displacement equal to or less than 1.0 liter sold in the state are set forth in "California Exhaust Emission Standards and Test Procedures for 1995 and Later Small Off-Road Engines," as last amended March 23, 1999.
  - (e) Replacement Engines.
  - (1) Reserved

<sup>(2)</sup> Small volume manufacturers are not required to comply with these emission standards.

<sup>(3)</sup> Manufacturers must show that at least 25 percent of its California engine sales comply with the standards in 2001, 50 percent in 2002, and 75 percent in 2003.

(4) The standards for in-use compliance for engine families certified to the standards in the row noted are 4.0 g/bhp-hr (5.4 g/kW-hr) hydrocarbon

The standards for in-use compliance for engine families certified to the standards in the row noted are 4.0 g/bhp-hr (3.4 g/kW-hr) hydrocarbon plus oxides of nitrogen and 50.0 g/bhp-hr (67.0 g/kW-hr) carbon monoxide, with these in-use compliance standards. If the in-use compliance level is above 3.0 but does not exceed 4.0 g/bhp-hr hydrocarbon plus oxides of nitrogen or is above 37.0 but does not exceed 50.0 g/bhp-hr carbon monoxide, and based on a review of information derived from a statistically valid and representative sample of engines, the Executive Officer determines that a substantial percentage of any class or category of such engines exhibits within the warranty periods noted in Section 2435, an identifiable, systematic defect in a component listed in that section, which causes a significant increase in emissions above those exhibited by engines free of such defects and of the same class or category and having the same period of use and hours, then the Executive Officer may invoke the enforcement authority under Section 2439, Title 13, California Code of regulations to require remedial action by the engine manufacturer. Such remedial action is limited to owner notification and repair or replacement of defective components, without regard to the requirements set forth in Section 2439(b)(5) or Section 2439(c)(5)(B)(vi). As used in the section, the term "defect" does not include failures that are the result of abuse, neglect, or improper maintenance.

### **Board Administration and Regulatory Coordination Unit**

### Division 3. Air Resources Board

## Chapter 9. Off-Road Vehicles and Engines Pollution Control Devices

### Article 4.5. Off-Road Large Spark-Ignition Engines

- (2)(A) Beginning in 2004, a new off-road large spark-ignition engine intended solely to replace an engine in a piece of off-road equipment that was originally produced with an engine manufactured prior to the applicable implementation date as described in paragraph (b), shall not be subject to the emissions requirements of paragraph (b) provided that:
- (i) The engine manufacturer has ascertained that no engine produced by itself or the manufacturer of the engine that is being replaced, if different, and certified to the requirements of this article, is available with the appropriate physical or performance characteristics to repower the equipment; and
- (ii) Unless an alternative control mechanism is approved in advance by the Executive Officer, the engine manufacturer or its agent takes ownership and possession of the engine being replaced; and
- (iii) The replacement engine is clearly labeled with the following language, or similar alternate language approved in advance by the Executive Officer:
- THIS ENGINE DOES NOT COMPLY WITH CALIFORNIA OFF-ROAD OR ON-HIGHWAY EMISSION REQUIREMENTS. SALE OR INSTALLATION OF THIS ENGINE FOR ANY PURPOSE OTHER THAN AS A REPLACEMENT ENGINE IN AN OFF-ROAD VEHICLE OR PIECE OF OFF-ROAD EQUIPMENT WHOSE ORIGINAL ENGINE WAS NOT CERTIFIED IS A VIOLATION OF CALIFORNIA LAW SUBJECT TO CIVIL PENALTY.
- (B) At the beginning of each model year, the manufacturer of replacement engines must provide, by engine model, an estimate of the number of replacement engines it expects to produce for California for that model year.
- (C) At the conclusion of the model year, the manufacturer must provide, by engine model, the actual number of replacement engines produced for California during the model year, and a description of the physical or performance characteristics of those models that indicate that certified replacement engine(s) were not available as per paragraph (A).

NOTE: Authority cited: Sections 39600, 39601, 43013, 43018, 43101, 43102 and 43104, Health and Safety Code. Reference: Sections 43013, 43017, 43018, 43101, 43102, 43104, 43105, 43150-43154, 43205.5 and 43210-43212, Health and Safety Code.

**REFERENCE**